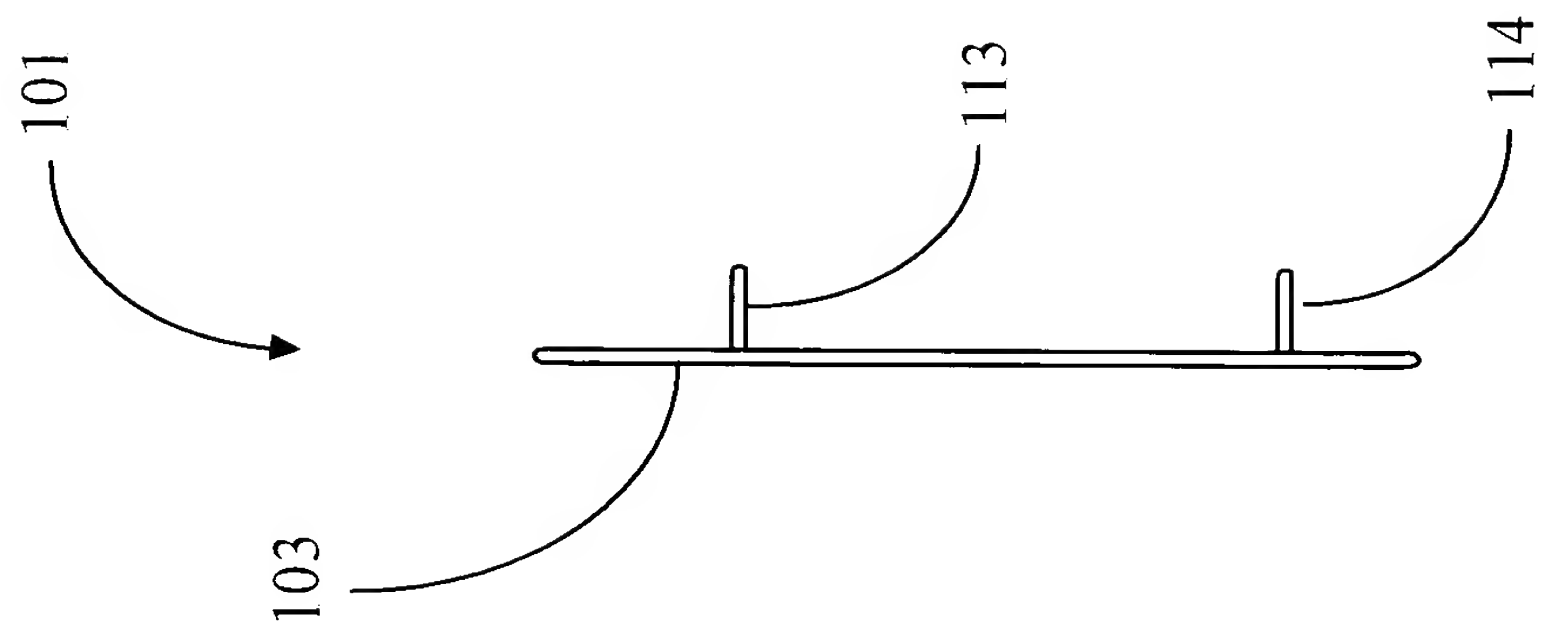
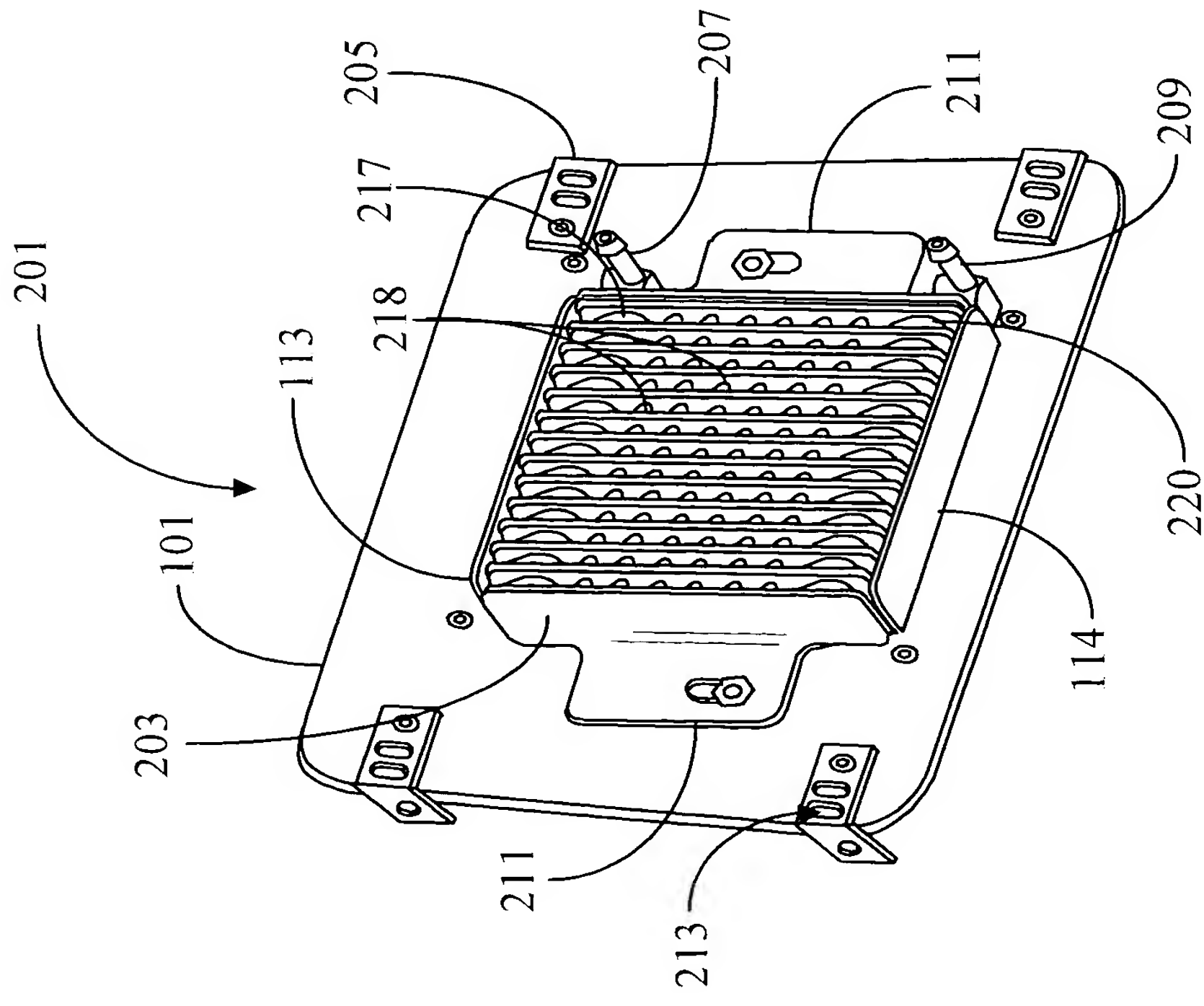


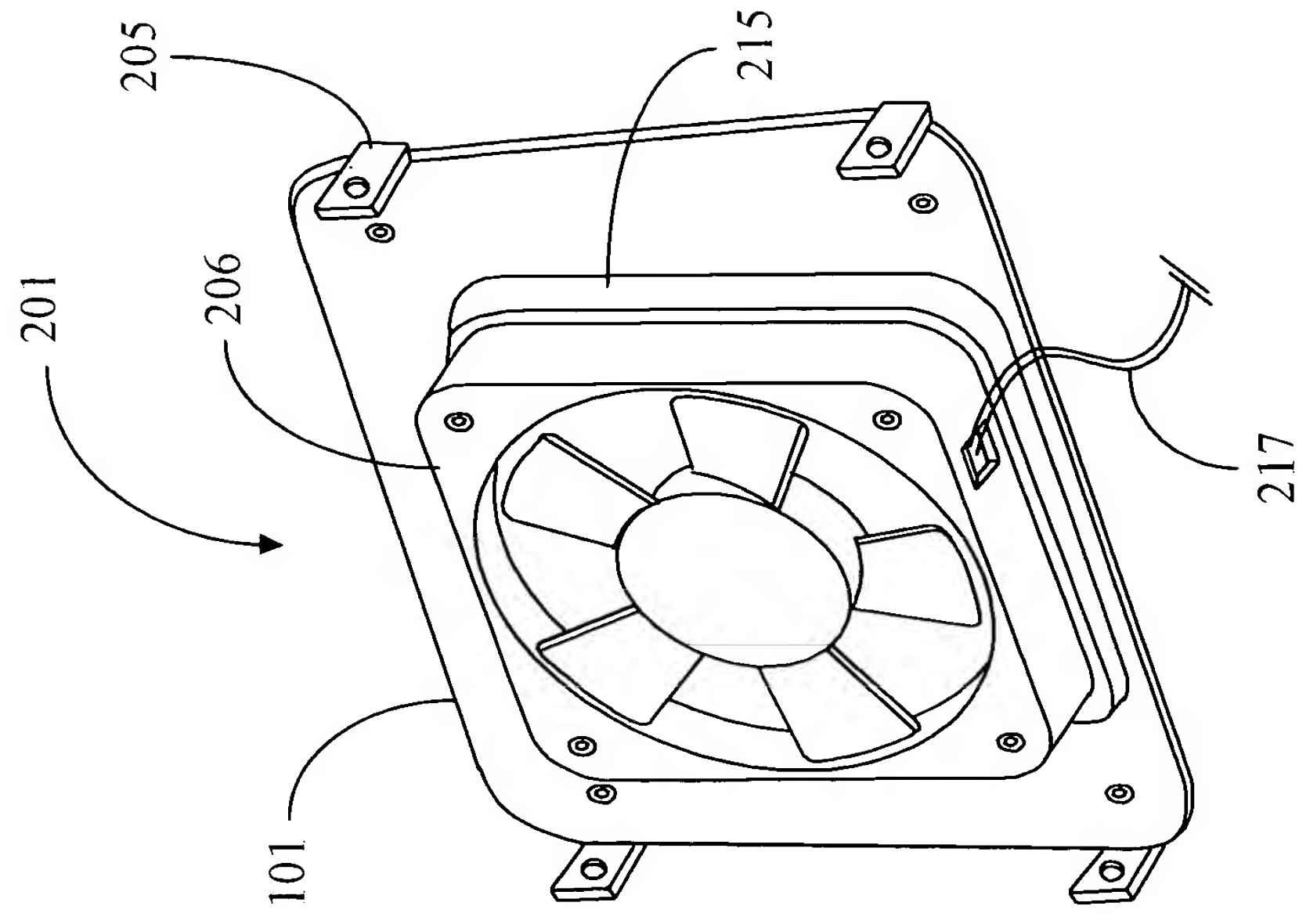
**Fig. 1a**



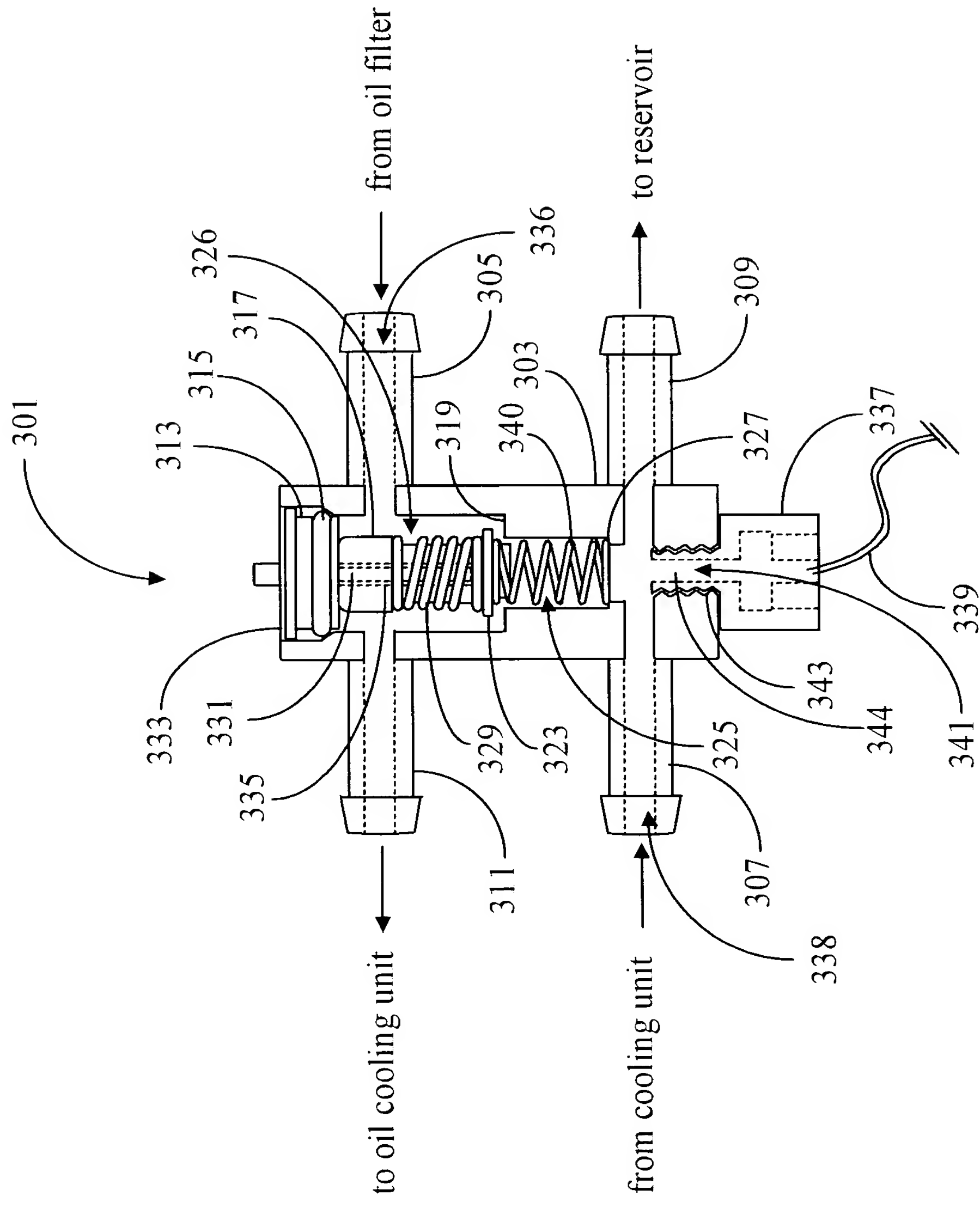
**Fig. 1b**



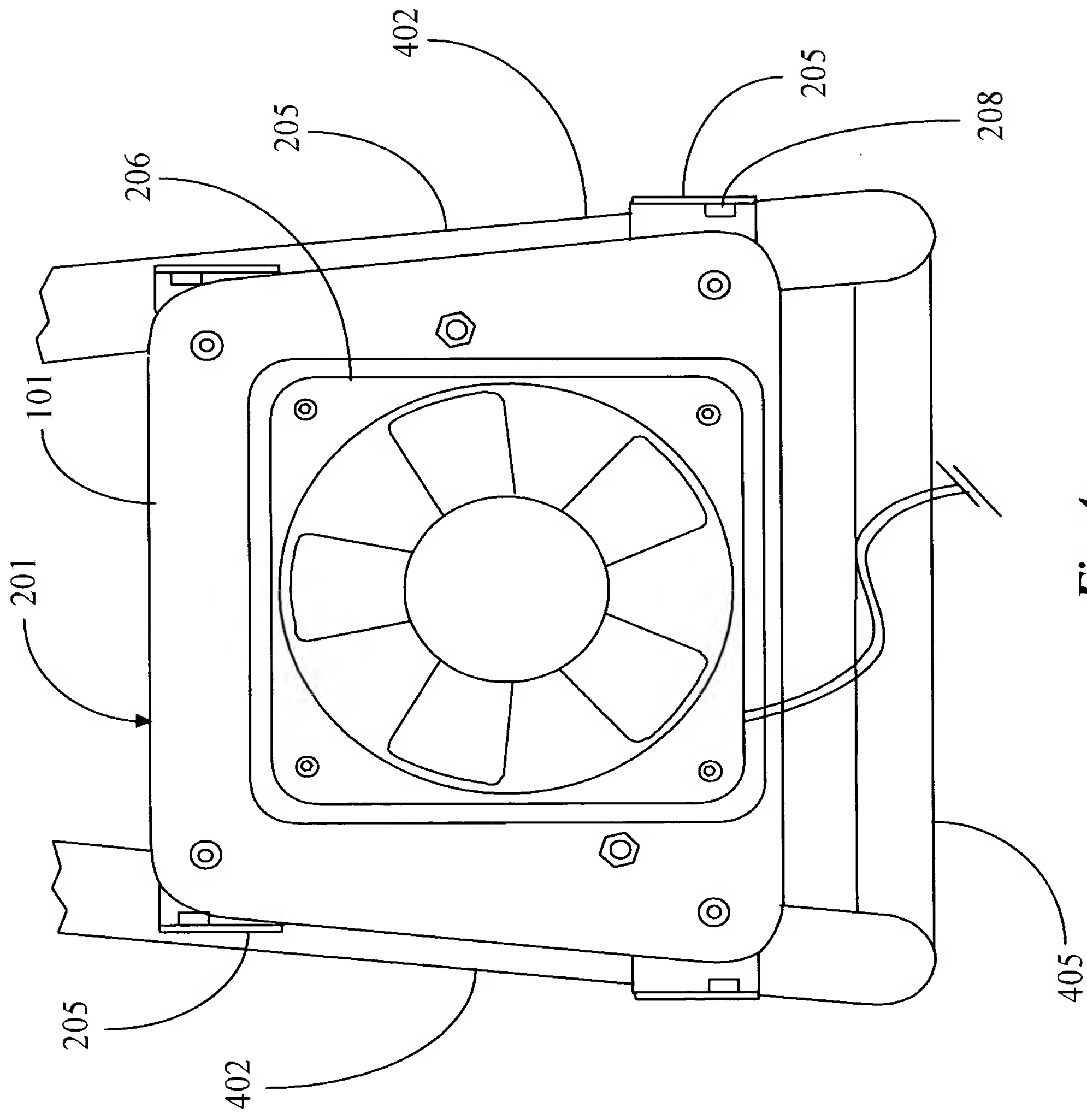
**Fig. 2a**



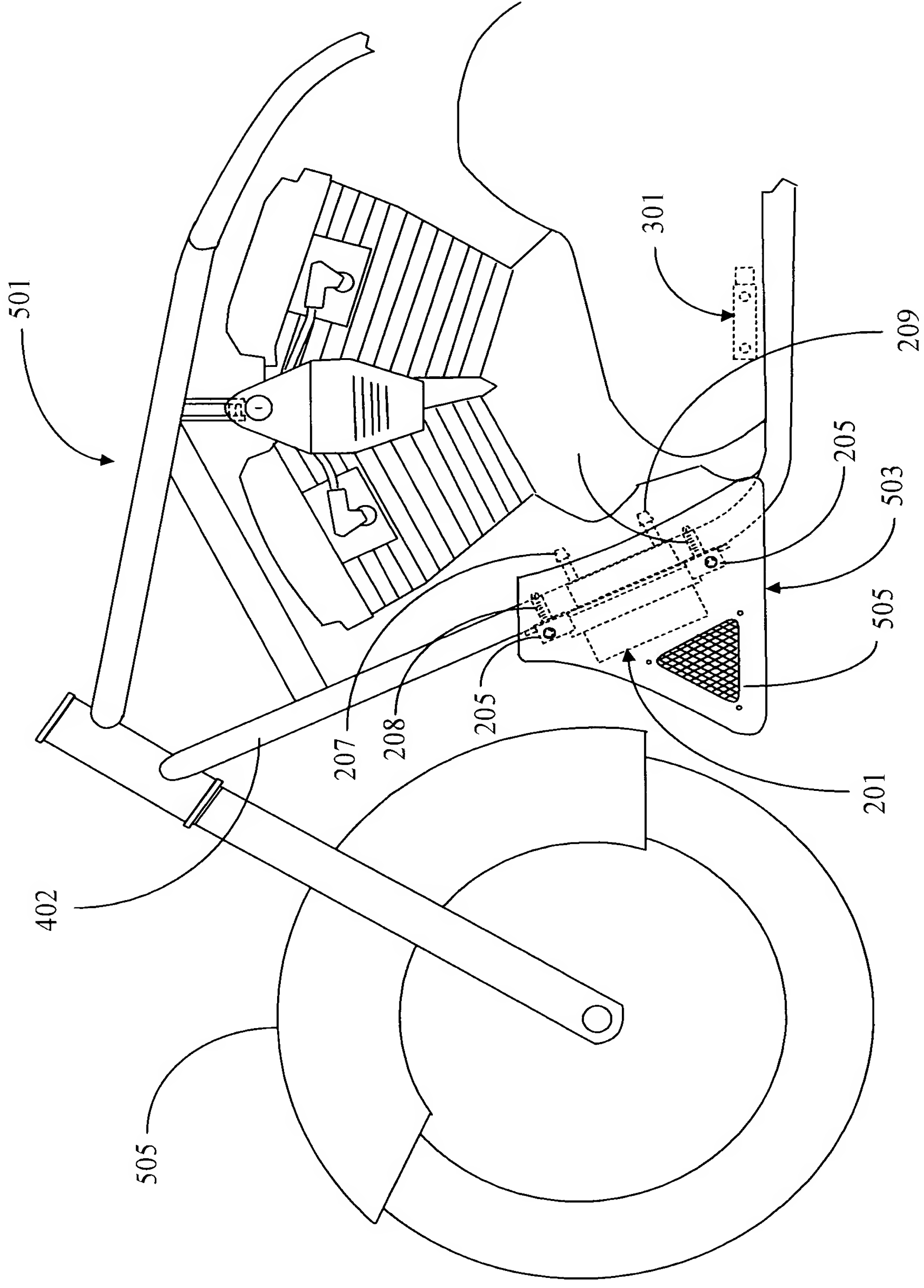
**Fig. 2b**



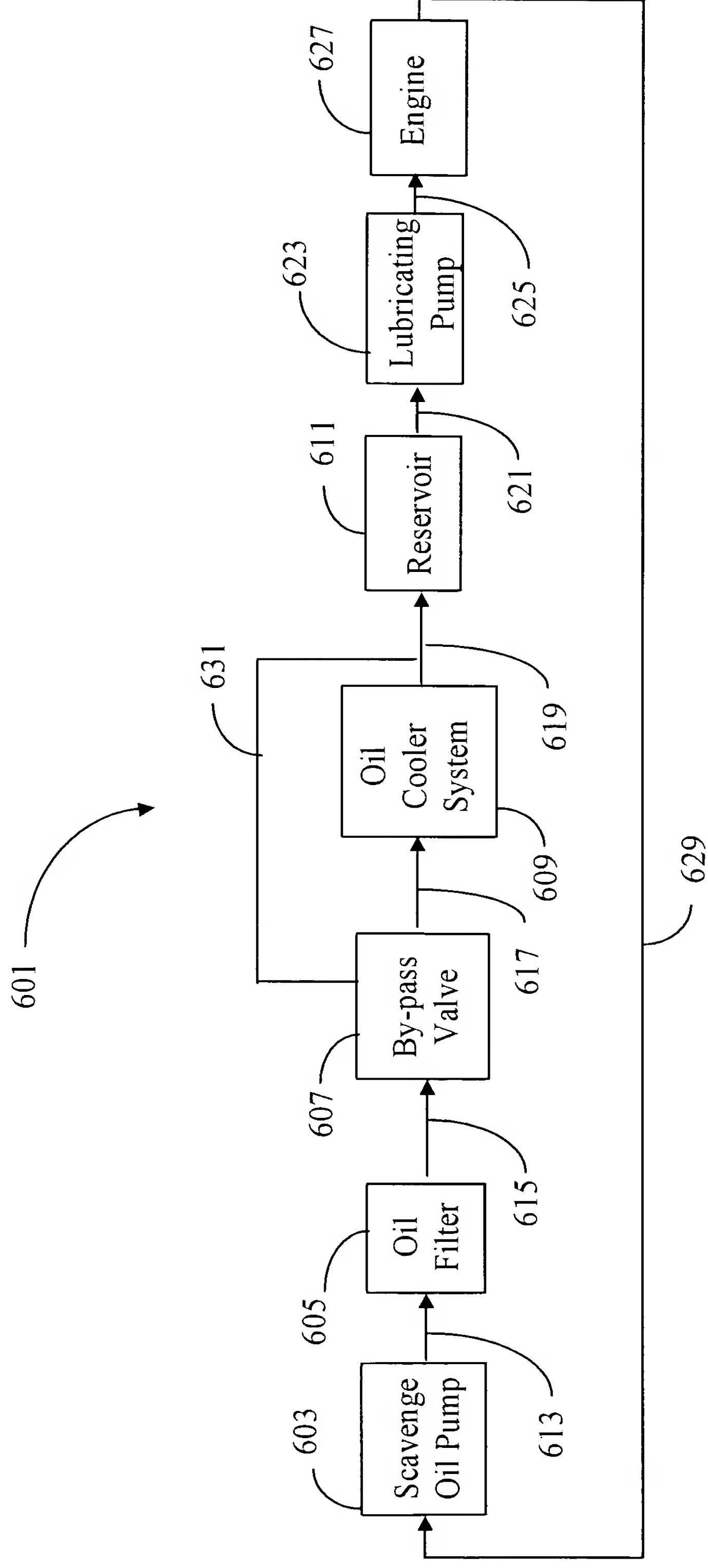
**Fig. 3**



**Fig. 4**

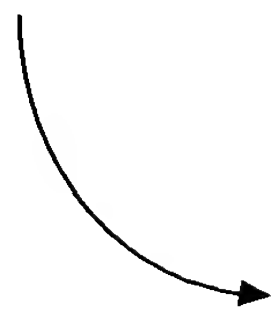


**Fig. 5**



**Fig. 6**

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Oil Temperature (F) (+ / - 2%)	Component Operation
Ambient - 170	By-pass valve normally OPEN, 90% oilflow by-pass to reservoir
170 - 180	By-pass valve begins to CLOSE
180+	By-pass valve fully CLOSED, 100% oilflow to oil cooler
210+	Thermostat switch CLOSED, oil cooler fan ON
190	Thermostat switch OPEN, oil cooler fan OFF

**Fig. 7**